

- Remove the top screw only from the RH & LH side finishers (see **Fig. 5**).
 - If equipped, remove both screws and finisher from the front edge of the seat (see **Fig. 5**).

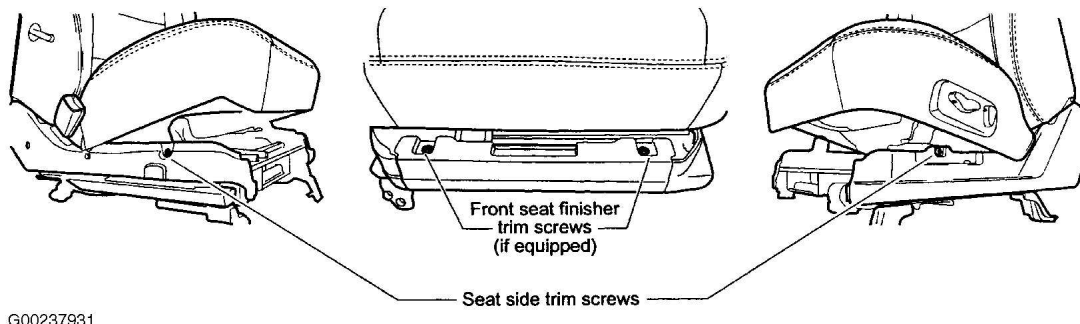


Fig. 5: Removing Finisher Screws & Front Finisher

- Disconnect the seat sub-harness connector (to slide motor - see **Fig. 6**).
 - Remove M8 (12mm head) bolt from both sides of the seat frame, located to the sides of the front edge of seat (see **Fig. 6**).
 - Then, remove six nuts and two base plates on both sides, located at the top of the seat frame, to release the gear boxes (see **Fig. 6**).

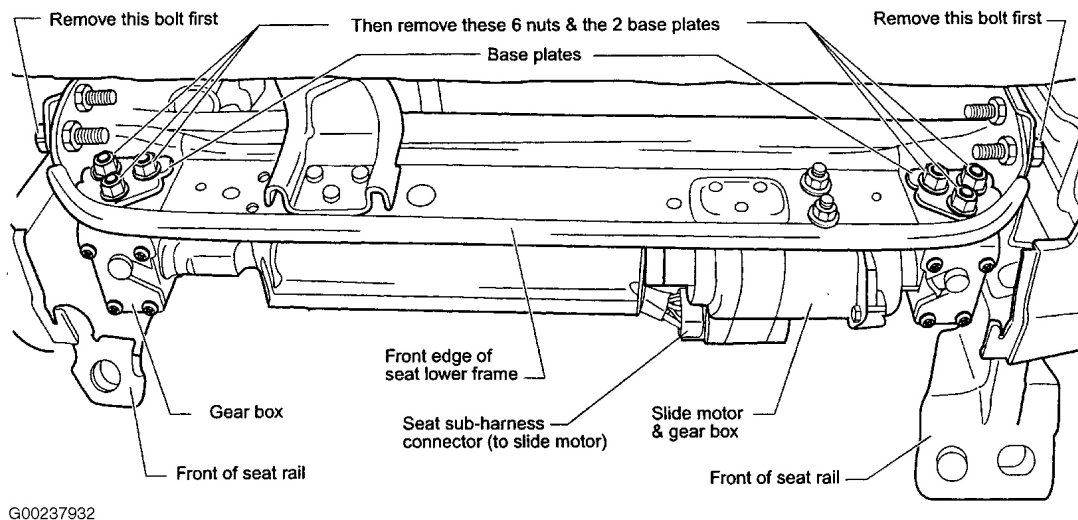


Fig. 6: Disconnecting Connector & Releasing Gear Boxes

- Slide both of the seat rails back to the rear position (towards the seat back) and remove the worm gears, flexible wire, motor, and gear boxes, all as one unit, from the seat adjuster assembly (see **Fig. 7**).

CAUTION: Avoid bending the flexible wire. Bending the wire will result in a

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noise during seat operation.

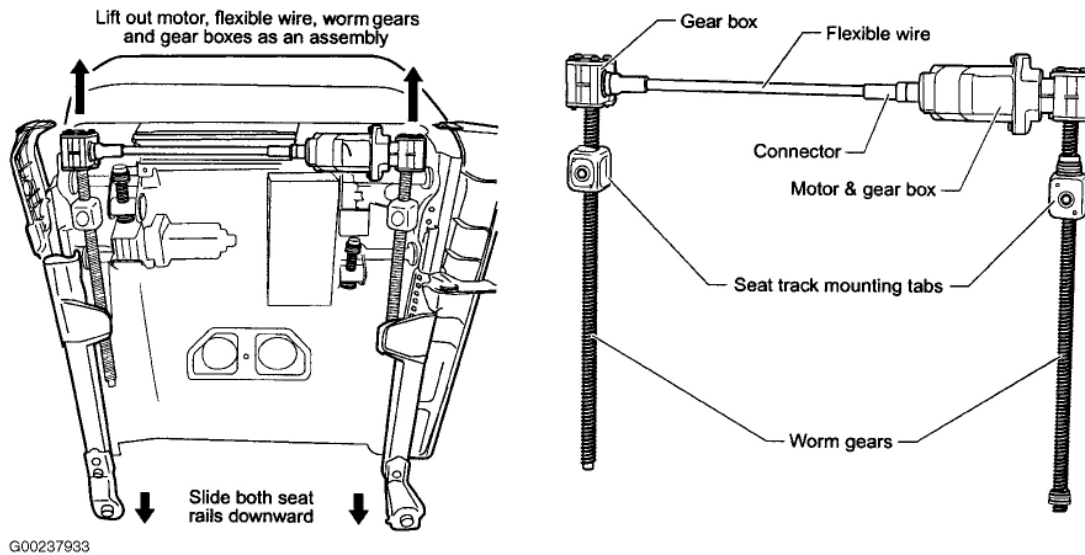
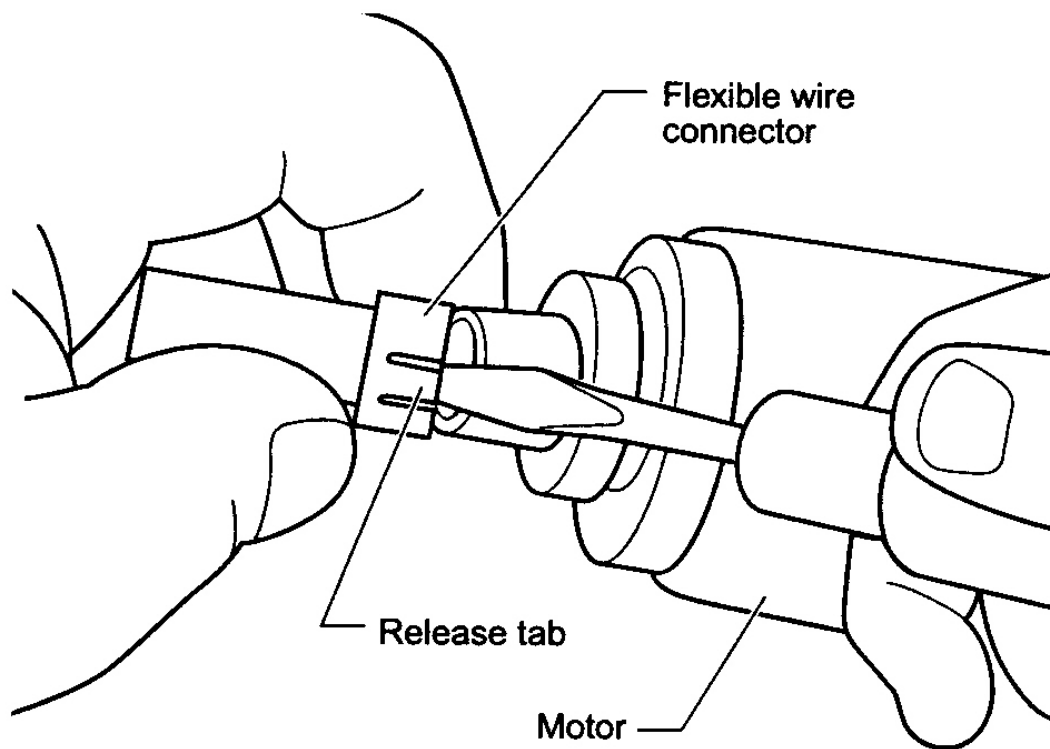


Fig. 7: Removing Gears, Wire, Motor & Gear Boxes

4. Remove the flexible wire from the gear boxes. To release the flexible wire from the motor end, pull up on the tab using a flat blade screwdriver or equivalent (see [Fig. 8](#)).



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Fig. 8: Removing Flexible Wire from Gear Boxes

5. Make sure the new seat track mounting tab is touching the rear stopper, with the threaded shaft facing up (see **Fig. 9**).
 - Measure the distance between the gear case and the mounting tab (see **Fig. 9**).
 - Measure and adjust the other seat track mounting tab to the same distance (see **Fig. 9**).

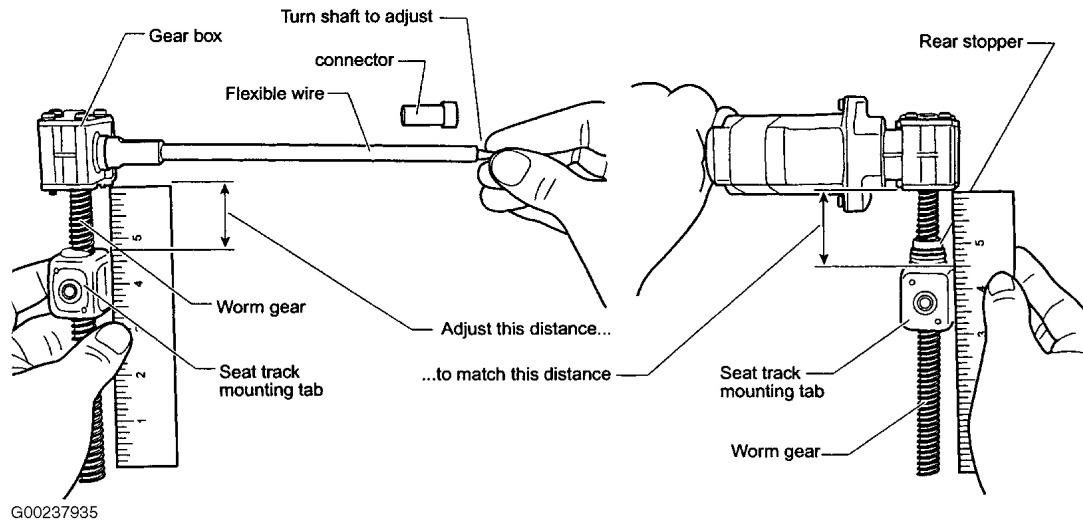


Fig. 9: Measuring Distance Between Gear Case & Mounting Tab

6. Replace all six rubber grommets (3 on each side) from the kit (see **Fig. 10**).

NOTE: For steps 19 through 22 (below), refer to **Fig. 6** and **Fig. 7**, if needed.

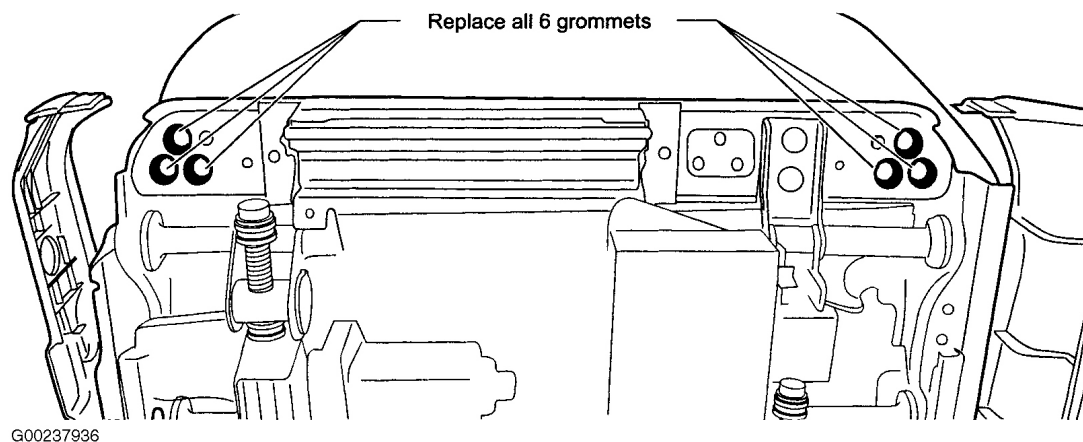


Fig. 10: Rubber Grommet Locations

7. Put the worm gears, gear boxes, and flexible wire assembly (all as one unit) back into seat frame.

CAUTION: Avoid bending the flexible wire. Bending the flexible wire will result in a noise during seat operation.

8. Move both seat tracks back into position on top of the seat track mounting tabs. Install and hand tighten

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the M6 (10mm head) bolts into both seat track mounting tabs.

9. Tighten the six base plate nuts (three on each side) located at the top of the seat frame, to secure the gear boxes. Nut torque: 64-85 in-lb (7.17-9.69 N.m).
10. Re-install and tighten two M8 (12mm head) bolts located to the sides of the front edge of the seat (see **Fig. 6**). Bolt torque: 13-17 ft-lb (17.5-23.7 N.m).
11. Check the gear case to mounting tab distance again. Make sure they have not moved see **Fig. 11**). If N/G, adjust.

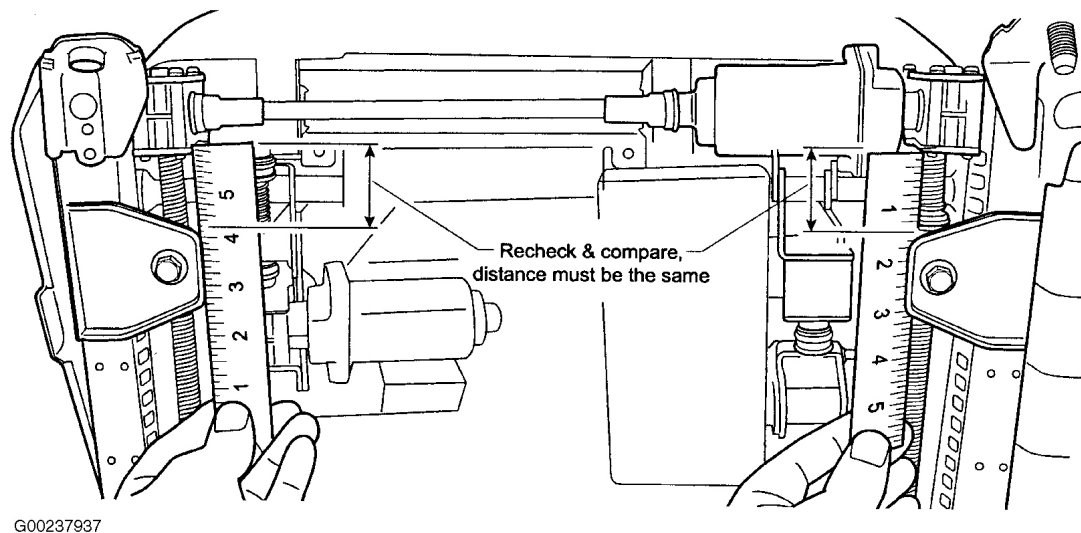


Fig. 11: Rechecking Gear Case to Mounting Tab Distance

12. Tighten M6 (10mm head) bolt into both seat track mounting tabs. Bolt torque: 65-84 in-lb (7.3-9.4 Nm).
13. Re-install screws to attach the side finishers (refer to **Fig. 5**, if needed).
14. Re-install four M8 (12mm head) bolts to tighten the seat bottom cushion to the seat frame (refer to **Fig. 4**, if needed). Bolt torque: 13-17 ft-lb (17.5-23.7 N.m).
15. Re-connect slide motor connector, making sure it snaps in place.
16. Re-hook strap to attach the carpet flap onto the bottom of the seat (refer to **Fig. 3**, if needed).
17. Place the seat assembly back into the vehicle and re-connect all electrical connectors. Make sure they all snap together securely.
18. Re-connect the battery negative cable.
19. Re-install four seat mounting bolts. Bolt torque: 27-36 ft-lb (37-49 N.m).
20. Operate the seat switches to ensure normal operation has returned.
21. For the ADP entry/exit feature (if equipped) to return to normal operation, procedure A or B must be performed.

Procedure A:

- a. Insert key into the ignition key cylinder. (Ignition switch is in "OFF" position.)
- b. Open - close - open the driver side door. (Do not perform with the door switch operation.)

c. End

Procedure B:

- a. Drive the vehicle at more than 25 km/h (16 MPH).
- b. End

22. Re-program the radio presets.

23. Re-set the clock.

PARTS INFORMATION

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Description	Part #	Quantity
Seat Slide Motor Kit (for vehicles with ADP)	87562-C9926	1
Seat Slide Motor Kit (for vehicles without ADP)	87562-C9927	1